

202/2014

Maximum : 100 marks

Time : 1 hour and 15 minutes

1. The thickness of the SWG No : 10 is :
(A) 2.6 mm (B) 3.2 mm
(C) 2 mm (D) 1.6 mm
2. Maximum SWG number is :
(A) 50 (B) 1
(C) 1/0 (D) 7/0
3. Mass/unit area for 1 mm thick steel is :
(A) 8.65 Kg/m² (B) 7.73 Kg/m²
(C) 5.3 Kg/m² (D) 6.66 Kg/m²
4. Unit of force in S.I system :
(A) Kg (B) Kgf
(C) N (D) N-m
5. What is Young's modulus of elasticity?
(A) force/area (B) load/area
(C) stress/strain (D) strain/stress
6. Unit of stress in S.I system :
(A) N/m (B) N/m¹
(C) N/m² (D) N/m³
7. Melting point of pure aluminum is :
(A) 419°C (B) 660°C
(C) 232°C (D) 1300°C
8. Density is :
(A) mass/area (B) mass/volume
(C) force/area (D) volume/mass

9. Melting point of Tin is :
(A) 419°C (B) 660°C
(C) 232°C (D) 1300°C
10. Volume of sphere of radius 'r' is :
(A) $1/3\pi r^3$ (B) $4/3\pi r^3$
(C) $2/3\pi r^3$ (D) πr^3
11. Unit of length in metric system :
(A) inch (B) mm
(C) cm (D) m
12. The perimeter of a circle diameter 'd' is :
(A) πd (B) $2\pi d$
(C) $1/3\pi d$ (D) $4/3\pi d$
13. Which is the lowest value?
(A) $1/2$ (B) $1/3$
(C) $1/4$ (D) $2/3$
14. The value of $5/100 + 3/1000$ is :
(A) 5.3 (B) 0.53
(C) 0.053 (D) 0.0053
15. Unit of electric current is :
(A) Volt (B) Amp
(C) Watts (D) Ohm
16. Mallet is made of :
(A) steel (B) wrought iron
(C) hard wood (D) cast iron
17. Angle of dot punch is :
(A) 30° (B) 45°
(C) 60° (D) 90°

18. If wire diameter 'D' the wiring allowance for sheet metal work is :
(A) 1.5 D (B) 2 D
(C) 2.5 D (D) 3 D
19. Which is the leak proof joint in sheet metal work?
(A) pane (B) grooved
(C) lock grooved (D) riveted
20. The ability of material to resist fracture due to high impact load is :
(A) strength (B) stiffness
(C) toughness (D) hardness
21. The property of material which enables it to retain the deformation permanently is :
(A) brittleness (B) ductility
(C) malleability (D) plasticity
22. Which of the following material has maximum ductility?
(A) mild steel (B) copper
(C) aluminum (D) zinc
23. The property of a material due to which it breaks with little permanent distortion :
(A) brittleness (B) ductility
(C) malleability (D) plasticity
24. Which of the following material has maximum malleability?
(A) copper (B) soft steel
(C) wrought iron (D) lead
25. Iron ore is usually found in form of :
(A) oxides (B) hematite
(C) limonite (D) pyrite
26. Steel containing 0.8 to 1.5% carbon is known as :
(A) mild steel (B) dead mild steel
(C) medium carbon steel (D) high carbon steel

27. Cutting tools are made from :
- (A) nickel steel (B) chrome steel
(C) high speed steel (D) silicon steel
28. Which of the following is an amorphous material?
- (A) glass (B) mica
(C) lead (D) brass
29. The heat treatment process used for softening hardened steel :
- (A) carburizing (B) normalizing
(C) annealing (D) tempering
30. Which of the following is a case hardening process?
- (A) carburizing (B) cyaniding
(C) nitriding (D) all of the above
31. Brass is an alloy of :
- (A) copper & zinc (B) copper & tin
(C) copper, zinc & tin (D) none of the above
32. Bronze is an alloy of :
- (A) copper & zinc (B) copper & tin
(C) copper, zinc & tin (D) none of the above
33. Structural sections which as rail, angles, I Beams are made by :
- (A) hot rolling (B) hot drawing
(C) hot extrusion (D) hot spinning
34. The parts of circular cross section which are symmetrical about the axis of rotation are made by :
- (A) hot forging (B) hot spinning
(C) hot extrusion (D) hot drawing

35. The process extensively under for making bolt and nut is :
(A) hot piercing (B) extrusion
(C) cold peening (D) cold heading
36. The process of increasing the cross section of a bar and decrease its length is called :
(A) drawing-down (B) upsetting
(C) spinning (D) peening
37. The process of decreasing the cross-section of a bar and increasing its length is called :
(A) drawing down (B) upsetting
(C) spinning (D) peening
38. The operation of cutting a cylindrical hole in a sheet of metal by the punch and the die is called :
(A) shearing (B) piercing
(C) punching (D) blanking
39. The operation of cutting a flat sheet to the desired shape is called :
(A) shearing (B) piercing
(C) punching (D) blanking
40. The operation of cutting a sheet of metal in a straight line along the length is known as :
(A) plunging (B) notching
(C) slitting (D) forming
41. The operation of bending a sheet of metal along a curved axis is known as :
(A) plunging (B) notching
(C) slitting (D) forming
42. The operation of producing cup shaped parts from flat sheet metal blanks by bending and plastic flow of metal is known as :
(A) drawing (B) squeezing
(C) coining (D) embossing
43. The operation of straightening a curve sheet metal is known as :
(A) drawing (B) squeezing
(C) coining (D) planishing

44. Blanking and piercing operation can be performed simultaneously in a :
(A) single die (B) progressive die
(C) compound die (D) combination die
45. Cutting and forming operation can be performed in a single operation in a :
(A) single die (B) progressive die
(C) compound die (D) combination die
46. In piercing operation, the clearance is provided on :
(A) punch (B) die
(C) half on the punch & half on the die (D) either on punch or die
47. In blanking operation, the clearance is provided on :
(A) punch
(B) die
(C) half on the punch & half on the die
(D) either on punch or die
48. Lap joints are employed on plates having thickness :
(A) less than 3 mm (B) 5 to 10 mm
(C) 12.5 mm (D) above 25 mm
49. Seam welding is best adopted for metal thickness ranging from :
(A) 0.025 to 3 mm (B) 3 to 5 mm
(C) 5 to 8 mm (D) 8 to 10 mm
50. Acetylene gas is stored in cylinder in the form of :
(A) solid (B) liquid
(C) gaseous (D) any one of the form
51. The oxygen cylinder is usually painted with :
(A) black colour (B) white colour
(C) maroon colour (D) yellow colour

52. Flux commonly used in brazing is :

- | | |
|-------------------|-----------------------|
| (A) zinc chloride | (B) ammonium chloride |
| (C) rosin plus | (D) borax |

53. A zinc diffusion process is called :

- | | |
|-----------------|-----------------|
| (A) galvanizing | (B) anodizing |
| (C) parkerising | (D) sheradising |

54. In order to cut mild steel, the cutting angle of chisel should be :

- | | |
|---------|---------|
| (A) 30° | (B) 45° |
| (C) 50° | (D) 60° |

55. The cold chisel are made by:

- | | |
|--------------|-------------|
| (A) drawing | (B) rolling |
| (C) piercing | (D) forging |

56. The cross section of a chisel is usually :

- | | |
|---------------|---------------|
| (A) circular | (B) square |
| (C) hexagonal | (D) octagonal |

57. The cutting edge of a chisel should :

- | | |
|--------------|---------------------------|
| (A) hardened | (B) tempered |
| (C) annealed | (D) hardened and tempered |

58. A hacksaw blade cuts on the :

- (A) forward stroke
(B) return stroke
(C) both return and forward
(D) cutting depends up on the direction of force

59. A hack saw blade is specified by its :

- | | |
|------------|---------------------|
| (A) length | (B) materials |
| (C) width | (D) number of teeth |

60. To prevent the body of the blade from jamming in the saw cut ; the teeth of the blade are :
(A) strengthened (B) sharpened
(C) set (D) all of the above
61. A file with 20 teeth in 25 mm is called :
(A) rough file (B) bastard file
(C) second cut file (D) smooth file
62. A file removes the metal during :
(A) forward stroke (B) return stroke
(C) both forward and return stroke (D) none of the above
63. The type of file used for a wood work is :
(A) single cut file (B) double cut file
(C) rasp cut file (D) any one of the above
64. The instrument used to measure external and internal diameter of shafts, thickness of parts and depth of holes is :
(A) outside micrometer (B) vernier caliper
(C) inside micrometer (D) depth gauge micrometer
65. The accuracy of micrometers, calipers, dial indicators can be checked by :
(A) feeler gauge (B) slip gauge
(C) ring gauge (D) plug gauge
66. A ring gauge is used to :
(A) check the diameter of shafts
(B) test the accuracy of holes
(C) check the clearance between two mating surface
(D) all of the above
67. The drill spindles are provided with standard taper known as :
(A) morse taper (B) seller taper
(C) champman taper (D) brown and sharp taper

68. The operation making a cone shaped enlargement of the end of a hole is known as :

- (A) counter sinking
- (B) counter boring
- (C) trepanning
- (D) spot facing

69. Which of the following operation is first performed?

- (A) spot facing
- (B) boring
- (C) tapping
- (D) drilling

70. The drill mainly used in drilling brass, copper or softer material :

- (A) flat drill
- (B) straight fluted drill
- (C) parallel shank twist drill
- (D) tapered shank twist drill

71. The usual value of the point angle of a drill is :

- (A) 70°
- (B) 100°
- (C) 118°
- (D) 130°

72. For softer materials the point angle of a drill is :

- (A) equal to 118°
- (B) less than 118°
- (C) more than 118°
- (D) any one of the above

73. Twist drill are made of :

- (A) high speed steel
- (B) carbon steel
- (C) stainless steel
- (D) either (A) or (B)

74. A tool used to withdraw a drill from the sleeve is called :

- (A) drill remover
- (B) drift
- (C) drill puller
- (D) drill drawer

75. The unit of temperature in S.I. system :

- (A) $^\circ\text{C}$
- (B) $^\circ\text{F}$
- (C) $^\circ\text{K}$
- (D) J

76. "V" block is used to :

- (A) check the trueness of flat surface
- (B) locate centre of round rods
- (C) check the surface roughness
- (D) none of the above

77. Thin gears from sheet metal can be produced commercially by :
- (A) gear hobbing (B) gear shaping
(C) extruding (D) stamping
78. A good lubricant for thread cutting operation :
- (A) graphite (B) white lead
(C) mineral lard oil (D) water soluble oil
79. Surface grinding is done to produce :
- (A) tapered surface (B) flat surface
(C) internal cylindrical hole (D) all of the above
80. The process of improving the cutting action of the grinding wheel is called :
- (A) truing (B) dressing
(C) facing (D) clearing
81. "Freedom is my birth right" is a famous slogan of :
- (A) Gopalakrishna Gohale (B) Balagangathar Thilak
(C) Bipin chandrapal (D) Lala Lajapat Rai
82. Partition of Bengal is decided during the administration of :
- (A) Lord Curzon (B) Lord Wellesly
(C) Lord Carning (D) Lord Dalhousi
83. Jallianwalla Bhag Massacre occurred on :
- (A) 1919 April 3 (B) 1919 April 8
(C) 1919 April 13 (D) 1919 April 18
84. Find the odd one out :
- (A) Gopalakrishna Gohale (B) Balagangathar Thilak
(C) Bipin chandrapal (D) Lala Lajapat Rai

85. The slogan "Do or Die" is raised during :
(A) Swadesi movement (B) Civil Disobedience Movement
(C) Non Co-Operation Movement (D) Quit India Movement
86. Chauri-chaura incident happened in the year :
(A) 1919 (B) 1921
(C) 1922 (D) 1923
87. The leader of Rani Jansi Brigade of INA :
(A) Sarojini naidu (B) Captain lakshmi
(C) Vijayalakshmi Pandit (D) Jhansi Rani
88. ————— is known as frontier Gandhi.
(A) Mahatma Gandhi (B) Indira Gandhi
(C) Firoz Gandhi (D) Khan Abdul Gaffer Khan
89. The Renaissance leader of Modern Kerala :
(A) Srinarayana Guru (B) Chattampi Swamikal
(C) Vakkom Abdul Khader Moulavi (D) Kumaranasan
90. Kerala Gandhi :
(A) I.K.Kumaran (B) A.K.Gopalan
(C) K.Kelappan (D) Dr.Palppu
91. Founder of 'Swadeshabhimani' news paper :
(A) Swadesh abhimani Ramakrishnapillai
(B) Vakkom Abdul Khader Moulavi
(C) K.C.Mamman Mappilai
(D) P .Govindapillai
92. Who is known as 'Pulaya Raja'?
(A) Dr.Palppu (B) Srinarayana Guru
(C) K.Kelappan (D) Ayyankali

93. Guruvayur Sathyagraha started in:
(A) 1930 (B) 1931
(C) 1936 (D) 1933
94. The Magnakartta of Modern Travancore :
(A) Temple Entry Proclamation (B) Malayalee Memorial
(C) Ezhava Memorial (D) Punnappara Vayalar Strike
95. Founder of Sadhu Jana Paripalana sangam :
(A) S.Ayyappan (B) Dr. Palppu
(C) Ayyankali (D) Sreenarayana Guru
96. The first war of independence started at :
(A) Lucknow (B) Delhi
(C) Calcutta (D) Meerut
97. _____ session of congress demanded Poorna Swaraj.
(A) Lahore (B) Bombay
(C) Meerut (D) Calcutta
98. Congress participated in the Round Table Conference held in :
(A) 1930 (B) 1931
(C) 1932 (D) 1929
99. The Founder of Swaraj Party :
(A) Motilal Nehru (B) Subhash Chandrabose
(C) Gandhiji (D) C.R.Das
100. The book 'Malabar Mannual' written by :
(A) Brannan (B) C.F.Andrews
(C) William Logan (D) Herman Gundart