206/2014

1.	The	measure of how						
	(A)	Opacity	(B)	Grain direction	(C)	Reflection	(D)	рН
2.	A re	am of paper co	ntains	shee	ts.			
	(A)	750	(B)	1000	(C)	250	(D)	500
3.	A pa	scket containing	144 sh	eets of paper/car	d is k	nown as :		
	1752	Gsm		Bundle			(D)	Ream
	()		(-)		(-)		(-/	
4.	One	side coated pap	er is ca	lled :				
		Art paper		(B)	Chr	omo art		
	(C)	Fluorescent pa	per	(D)	Matt	coated		
5.	The	process of smoo	thening	g paper surface by	rolli	ng it between he	avy iro	n rollers is :
	(A)	Fixing	(B)	Bleaching	(C)	Coating	(D)	Calendaring
6.	Four	drinier machine	is rela	ted with:				
	(A)	Paper making	(B)	U.V. coating	(C)	Lamination	(D)	Folding
7.	A pa	per cutting dev	ice is a	lso known as :				
	(A)	Creasors	(B)	Perfector	(C)	Guillotine	(D)	Perforator
8.	A m	odel of the prin	ted pro	duct produced pr	ior to	production is:		
	(A)	Make ready be	ook	(B)	Dun	nmy		
	(C)	Rough layout		(D)	Thu	mbnail sketch		
9.	-	ographical term escending strok		ng to the measure	d heig	ht of lower case	letters	without ascending
	(A)	X-height	(B)	Point	(C)	Stress	(D)	Stroke
				2				
A				3				{P.T.O.}

10.		A technique in multi colour printing where by unwanted colours are removed from darker shades is :							
	(A)	Trapping		(B)	Und	er colour remo	val	The state of	
	(C)	Curing	04	(D) Filte	ring			
11.	light	is a syste		which printed ed signals can b					y a
	(A)	PMS	(B)	РМТ	(C)	OCR	(D)	MICR	
12.		unwanted transfe e printing is calle		nks from a print	ed subs	trate to the back	k of nex	t coming substra	ite,
	(A)	Transfer	(B)	See through	(C)	Linting	(D)	Set-off	
13.	Splic	er is a device wh	ich is	used in:					
	(A)	Xerography		(B)	Web	offset machine	aved .		
	(C)	Letterpress	K	(D)) SON	1			
14.	72 p	oint =							
	(A)	1 pica	(B)	3 pica	(C)	1 inch	(D)	2 inch	
15.		ngements of pager sequence is:	ges for	r printing in su	ch a w	ay that, when f	olded,	the pages fall in	ı a
	(A)	Collation	(B)	Imposition	(C)	Gathering	(D)	Stamping	
16.	T-sq	uare is used as a	tool i	in sec	tion.				
	(A)	Binding	(B)	Printing	(C)	Paste-up	(D)	DTP	
17.	In th	e traditional colo	ur sej	paration method	l,	filter was	used to	get magenta fil	m.
	(A)	Red	(B)	Blue	(C)	Lens	(D)	Green	
206/	2014			4	1				A

18.	UCR	means:						
	(A)	Under Colour Recogn	nising	(B)	Unw	anted Colour l	Removal	
	(C)	Unimportant Colour	Reading	(D)	Unde	er Colour Rem	oval	
19.		is a liquid mate	erial used to	cove	r pinh	oles and other	unwant	ed details on film
19.	nega		This does to			Militari Marietti Olioccici		
	CONTRACTOR	Opaque (B)	Remover		(C)	Gum arabic	(D)	Multi wash
20.	Whic	th among the following	g is not an a	ıdditiv	e prir	nary colour ?		
20.	(A)		Green		(C)		(D)	Yellow
	(A)	Neu (b)						
	D : .	to a decrea franco de use	d for					
21.		ing down frame is use	d 101 .	(B)	Plate	developing		
	(A)	Plate exposing	9	10000000				
	(C)	Screen printing		(D)	Plate	e scanning		
			100					
22.		al plate thickness range	es from :					
	(A)	0.001 - 0.003 inch		(B)		5 - 0.030 inch		
	(C)	0.030 - 0.0035 inch		(D)	none	e of these		
23.	The	image carrier in offset	printing is:					
	(A)	Cylinder (B)	Rubber p	late	(C)	Stencil	(D)	Aluminium plate
24.	In th	ne lithographic printin	g process _		w	as used as an i	mage car	rrier.
		Copper (B)			(C)			Metal alloy
	1000							
25.	Blar	nket to blanket machin	e is also kno	own as	8 1			
40.		Perfecting press		(B)		nmon impressi	on press	
	100 miles	Inline press		(D)		nsole press	2004 - 11 - 1 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	
	(C)	mulie press		(-)				40
	190.00	t a constant and constant	otos	n the	nrace	sheet for regist	ering	
26.		he registration unit						Gripper
	(A)	Side lay (B)	Kunning	wnee	15 (C)	Front lay	(6)	Suppose .
32				5				206/2014
A				3				{P.T.O.}

27.	Bod	kin is used to:							Service of
	(A)	Make holes on	book		(B)	Ren	nove unwanted	image	from plate
	(C)	Mixing colours	5		(D)	Plat	e Graining		
28.		kets used in offs		A STATE OF THE STA	ade fro	om:			
	(A)	Rubber	(B)	Plastic		(C)	Aluminium	(D)	Paper
29.	In a	(fact	20.15		da esta				
29.	(A)	ffset printing ma Dampen system		doctorbiad	and the same of	Samuel S			
	(C)	Feeding system			(B)		ng system		
	(0)	reeding system			(D)	Den	very system		
30.		controls	the br	ake on roll	stand	of we	b offset machine		
	(A)	Oscillating roll					n roller		
	(C)	Dancer roller			(D)	Duc	tor roller		
31.	-	folds the	web l	by pulling i	t over	a tria	ngular shaped b	oard.	
	(A)	Jaw folder	(B)	Chopper	folder	(C)	Former folder	(D)	Quarter folder
32.		an check the pH				1			
	(A)	Litmus paper	(B)	Densitom	eter	(C)	Slur gauge	(D)	Star target
33.	In sc	reen printing		are use	d to tr	anctor	r tha image or fe		he ink through the
7.71	stenc	il.		are use	u to u	ansiei	t the image of it	orces ti	ne ink through the
	(A)	Squeegees	(B)	Scoops		(C)	Wedges	(D)	Rollers
34.	1			of intaglio 1		g.			
	(A)	Flexography	(B)	Gravure		(C)	Lithography	(D)	Letter press
35.	Amile	w roll is a some							
33.		ox roll is a composition of the			/B)	Conno	a malatia a a d	eta e	
	Mitted	Xerox machine	macm	Tie Tro	(B) (D)		en printing mach		
	1-1	- macrine			(0)	1 (CXO	graphic printing	5 macr	une
36.	The c	lry particles in the	he prir	nting inks a	re :				
		Vehicle	(B)	Additives		(C)	Reducers	(D)	Pigments
			500 St.			3,000			0
206/	2014				6				

37.	Any	portion of a lette	r that	extends bel	ow the	e base	e line is :		
	(A)	Descender	(B)	Ascender		(C)	X-height	(D)	None of these
38.	Inter	mal curve that is	part o	of a characte	er in a	lphab	etic design :		
	(A)	Serif	(B)	Fillet		(C)	Sanserif	(D)	Groove
		1.	1.1.1						
39.	10110000	line-spacing mate			er of la	10.000			
	(A)	Leads	(B)	Slugs		(C)	Furniture	(D)	Quad
40.	Con	eral term for one	colour	reproducti	on pri	nted	on a coloured she	oot is	
10.		Fake colour		Two colou			Multi colour		None of these
	(24)	Take colour	(0)	Two colou			Manu colour	(0)	Two ite of these
41.	Mec	hanical or chemic	al pro	cess of rous	zhenir	g the	plate surface is :		
		Leveling	(B)	Bleaching			Coating	(D)	Graining
42.	Mechanical fingers that pull a sheet through the printing unit of a								are:
	(A)	Suckers	(B)	Blowers		(C)	Grippers	(D)	Lays
43.	The	press that prints	on a re	oll of paper	is kno	wn a	s:		
	(A)	Sheet - fed press			(B)	Web	- fed press		
	(C)	Mini offset press	5		(D)	Xero	graphic press		
					100				
44.		of dampening solu						4000	
	(A)	4.5 - 5.5	(B)	5.5 - 6.5		(C)	2.5 - 3.5	(D)	6.5 - 8
45	Toles	. Callanham in							
45.	775000000	n Guttenberg inv				(C)	Mayabla tupa	(D)	Integlia printing
	(11)	Flexography	(D)	ocreen pri	nung	(C)	wovable type	(1)	Intaglio printing
46.	Whi	ch among the foll	owine	z is not an i	nput d	levice	?		
10.		Digital camera			1,500			(D)	Monitor
	()	O	, ,			,		, ,	
A					7				206/2014

{P.T.O.}

47.	Use	of correct screen	angle	es for each sepa	aration l	nelps to avoid _	J-40	
	(A)	Scum	(B)	Picking	(C)	Set off	(D)	Moiré
48.	Heig	ght of a metal type	e is :					
	(A)	0.916 inch	(B)	9.15 inch	(C)	0.981 inch	(D)	0.918 inch
49.		is not con	nmon	ly used as a de	esign sol	ítware.		
	(A)	MS Word	(B)	Photoshop	(C)	Coral draw	(D)	Quark Express
50.		is used as	a she	eet separator in	sheet for	ed offset machin	ie.	
	(A)	Air blower	(B)	Sucker	(C)	Brushes	(D)	Back guide
51.	Whie	ch printing machi	ine is	commonly use	d for ne	wspaper printin	g ?	
		Sheet fed offset		Samuel Bridge			200	Gravure
52.	The while	quality control de printing is :	levice	used for chec	king the	amount of ink	transfe	erred to the paper
	(A)	Dot - gain scale	(B)	pH scale	(C)	Densitometer	(D)	QC strip
53.	In gr	raphic design		_ refers to the	equilib	rium and visual	weight	of a page.
		Rhythm	(B)			Harmony		
54.	Anti-	-setoff spray is us	ed in					
	(A)	Registration uni	t	(B) Print	ting unit		
	(C)	Delivery unit		(D) Feed	ing unit		
55.	C.C.I) is equipped in :						
	(A)	Scanners	(B)	Plate processo	or (C)	Gravure press	(D)	Xerox machine
56.	A pr	inting press in wh	hich a	II main function	ns are ca	arried out by cyl	inders	are called :
	(A)	Flat bed press		Rotary press		Platten press		
206/	2014				8			Δ

57.	In lett	er press printing, the metal frame v	vhich	holds the assembled types an	d blocks is known
		Composing stick	(B)	Galley	
	(C)	Chase	(D)	Caster	
58.		is used to check the hardr	ness o	of the blanket.	
	(A)	Shore durometer	(B)	Densito meter	
	(C)	Vernier calliper	(D)	Screw gauge	
59.	Cylin	ders are used as image carrier in :			
	(A)	Flexography printing	(B)	Gravure printing	
	(C)	Screen printing	(D)	Offset printing	8
60.		is known as the father of p	orintii	ng.	
	(A)	William Caxton	(B)	G.P. Jordan	
	(C)	Thomas Nelson	(D)	Johan Guttenberg	
61.	Selec	t an impact printer from the list gi	iven b	pelow.	
	(A)	Laser printer	(B)	Dot-matrix printer	
	(C)	Ink-jet printer	(D)	Colour laser	
62.	Bind	ing of a bill book with perforation	will	come under the category of :	
	(A)	Account book binding	(B)	Miscellaneous binding	
	(C)	Manifold book binding	(D)	Publishers binding	
63.	Nipp	oing press is used for:			
	(A)	Press the section before binding	(B)	Block printing	
	(C)	Wire stitching	(D)	Die cutting	
64.	Whie	ch among the following will not co	ome v	under preliminary matter of a	book?
	(A)	Dedication (B) Contents		(C) Copyright page (D)	Bibliography
A			9		206/2014
7					IP T O I

fb.com/pscnet.in

65.	In e	arly period	16	was known as	s Anilir	ne printing.			
	(A)	Relief printing		(B	3) Inta	nglio printir	ng		
	(C)	Screen printing		(D) Fle	xography p	rinting		
						-			
66.	-	marks he	elp th	e binder to che	eck the	section in c	orrect sequ	ence.	
	(A)	Registration	(B)	Tipping	(C)	Collation	(D)	Redges	
67.	An i	illustration that fa	ces th	e title page or s	sections	of a book i	s known as		
	(A)	Preface	(B)	Frontispiece	(C)	Half title	(D)	Glossary	
68.	The	blank margin bet	ween	two printed pa	iges or	two column	s is known	as:	
	(A)	Grid	(B)	Lead	(C)	Gutter	(D)	Make-up	
69.	The are s	process by which sent for printing is	the n	umber of printe	ed page	s of a public	ation are es	timated before t	hey
	(A)	Costing		(B)) Star	ndard costir	ng		
	(C)	Casting off		(D) Cas	ting in			
70.	The	standard screen a	ngle	for cyan separa	tion is				
	(A)	75°	(B)	90°	(C)	105°	(D)	45°	
71.	The	space between lin	es is	termed as :					
	(A)	Ligature	(B)	Kerning	(C)	Lineal	(D)	Leading	
72.		is the proc	ess of	ensuring that a	a block	of text is no	t too long o	r too short to fit	the
		e allotted for it in							
	(A)	Justification	(B)	Casting up	(C)	Copy fitti	ng (D)	Casting off	
206/	2014			1	10				A

fb.com/pscnet.in

73.	The trimmed size of a demy octavo bo	ok is:	
	(A) 14×21 cm (B) 21×28 cm	m	(C) 12×18 cm (D) 18×24 cm
74.	The origin of lithographic printing wa	s mad	e by :
	(A) Johan Guttenberg	(B)	Alois Senefelder
	(C) Franklin	(D)	G.P. Jordan
75.	The papers which are pasted or sewed	l on bo	oth sides of a book are called :
	(A) Calico (B) Fancy pa		
76.	Perfect binding is an example of :		
	(A) Saddle stitch	(B)	Side stitch
	(C) Cord sewing	(D)	Adhessive binding
77.	Five star film is used in:		
	(A) Plate making	(B)	Screen printing
	(C) Colour separation	(D)	Flexography
78.	In the sequence of steps in printing, "i	mage	transfer" means :
	(A) Design the image in a computer	(B)	Print image to substrate
	(C) Image assembly	(D)	Convert the image into a film
79.	The process of lining leather material t	o the l	back of account book is known as :
	(A) Marking up (B) Ruling		(C) Gluing up (D) Tambing up
		9	
80.	Scumming, a printing problem, occurr		to:
	(A) Insufficient dampen solution on	plate	
	(B) More acidic dampen solution		
	(C) Press speed is very high		
	(D) None of these		

A

81.	The main rainy season of Kerala is :								
	(A)	South West Monsoon	(B)	North East Monsoon					
	(C)	South East Monsoon	(D)	North West Monsoon					
82.	The s	soil which is not suitable for	agriculture	is:					
	(A)	Red Soil (B) Black	Soil	(C) Alluvial Soil	(D)	Desert Soil			
83.	The i	river "Mahanadi" originates	in the state	of:		100			
	(A)	Madhya Pradesh	(B)	Bihar					
	(C)	Orissa	(D)	Chhattisgarh					
84.	The	Head-quarters of Kendra Sah	itya Acade	my is in:					
	(A)	Hyderabad (B) Mun	nbai	(C) Kolkata	(D)	New Delhi			
85.	The	term 'Grey Revolution' refers	to develop	oment of :					
	(A)	Egg's (B) Praw	vns	(C) Housing	(D)	Leather			
86.	In 20	003, the Nedungadi Bank me	rged with t						
		State Bank of India	(B)	Central Bank					
	(C)	Punjab National Bank	(D)	Indian Overseas Bank					
87.		type of Planning Project intro			t is:				
	(A)	One year planning	(B)	Rolling plan					
	(C)	Five year plan	(D)	Plan holiday					
				1 1/2 1					
88.		National Water Highway the			(D)	NIW 17			
	(A)	NW-3 (B) NW	-6	(C) NW-2	(D)	NW – 17			
			100						

A

89.	Choolannur Wild Life Sanctuary is situated in the district of :									
	(A)	Palakkad	(B)	Idukki		(C)	Wayanad	(D)	Kollam	
				54,5344						
90.	Nam	ne the Malayalar or ?	n Dai	ly in which	n Vak	kom	Abdul Khadar	Moula	vi worke	d as the
	(A)	Kerala Koumud	i		(B)	Al A	meen			
	(C)	Kerala Patrika			(D)	Deep	pika			
91.	The	upliftment of the	comn	nunity for w	hich	Pandi	it Karuppan wo	rked for		
	(A)	Ezhava commu	nity		(B)	Nair	community			
	(C)	Dheevara comm	nunity		(D)	Visv	vakarma comm	unity		
92.	Who conducted 'Savarna Jatha' from Sathyagraham ?				aikko	m to	Trivandrum in	connect	ion with \	Vaikkom
	(A)	T.K. Madhavan			(B)	K. K	elappan			
	(C)	Mannathu Padr	nanal	han	(D)	K.P.	Kesavamenon			
93.		best actress in the		la film awai						
	DANSON.	Kavya Madhava	an		(B)		Augustine			
	(C)	Amala Paul			(D)	Rima	a Kallingal			
94.		many digits cons			id nu					
	(A)	12	(B)	11		(C)	10	(D)	13	
			enconvince of							
95.		ndrayan-1 was lua			which			vehicle	s ?	
	(A)	ASLV	(B)	PSLV		(C)	GSLV	(D)	SLV	
A					13				20	06/2014

{P.T.O.}

96.	Mo Y	an, the Nobel Pr	rize av	ward winner for	lite	ratu	ire in 2012 belon	igs to:			
	(A)	Japan	(B)	South Korea	(C)	North Korea	(D)	China		
97.	The	book ' A Bend in	the R	iver' is written b	y:						
	(A)	Octovia Paz	(B)	V.S. Naipaul	(C)	Danial Defoe	(D)	Water Scoott		
98.	. Who was the Viceroy of India when the Rowlett Act was passed :										
	(A)	Lord Irwin		(B)	1	ord	Reading				
	(C)	Lord Chelmsfor	d	(D)) I	ord	Wavell				
99.	Indias biggest aircraft carrier warship which commissioned in 2014 is :										
	(A)	INS Vikrant		(B)	1	NS	Vikramaditya				
	(C)	INS Harihant		(D)) 1	NS	Kesari				
								-			
100.		Paithan (Jayakwa bank of :	adi) H	lydro-electric pr	ojec	t, co	impleted with the	ne help	of Japan, is in the		
	(A)	Ganga	(B)	Cauvery	(C)	Narmada	(D)	Godavari		
				-01	00.						